KAF- 3200E KAF- 3200ME

2184 (H) x 1472 (V) Pixel

**Full-Frame CCD Image Sensor** 

**Performance Specification** 

**Eastman Kodak Company** 

**Image Sensor Solutions** 

Rochester, New York 14650-2010

**Revision No. 2** 

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# **TABLE OF CONTENTS**

1.	Description						
1.1		tures					
1.2	Arcl	hitecture	3				
1.3	Fun	ctional Description	4				
1.4	Pin	Description	5				
2.	Ima	6					
2.1	Elec	etro-Optical Characteristics	6				
2.2	Qua	Intum Efficiency (No microlens, no cover glass)	7				
2.3	Qua	intum Efficiency (With microlens, no cover glass)	7				
2.4		metic Specification					
3.	Ope	eration	10				
3.1	Abs	olute Maximum Ratings	10				
3.2	DC	Operating Conditions	11				
3.3	AC	Operating Conditions	12				
3.4	1 C						
3.5	Clo	ck Timing	13				
4.	Stor	age and Handling	14				
5.	Qua	lity Assurance and Reliability	15				
6.	Pack	kager Drawing	16				
7.	AR	Cover Glass Transmission	17				
8.	Ord	ering Information	18				
		EICHDEC					
		FIGURES					
Figu	re 1	Block Diagram	3				
Figu	re 2	Pin Assignments	5				
Figu	re 3	Spectral response.	8				
Figu	re 4	Typical Output Load Diagram for Operation of up to 10 MHz	11				
Figu	re 5	Timing Diagrams	13				
Figu	re 6	Package Drawing	16				
Figu	re 7	CoverGlass Transmission.	17				



2

## 1. Description

#### 1.1 Features

- 3.2 Million Pixel Area CCD
- 2184 H x 1472V Pixels
- Transparent Gate True Two Phase Technology
- Microlens option
- Enhanced Spectral Response
- 6.8 x 6.8μm Pixels
- 14.85mm H x 10.26mm V Photosensitive Area
- 100% Fill Factor
- High Output Sensitivity (20μV/e-)
- 78 dB Dynamic Range
- Low Dark Current ( <7pA/cm<sup>2</sup> @ 25°C)

### 1.2 Architecture

The KAF-3200E is a high performance monochrome area CCD (charge-coupled device) image sensor with 2184H x 1472V photoactive pixels designed for a wide range of image sensing applications in the 0.3 nm to 1.0 nm wavelength band. Typical applications include military, scientific, and industrial imaging. A 75dB dynamic range is possible operating at room temperature.

The sensor is built with a true two-phase CCD technology employing a transparent gate and with micro lenses available. This technology simplifies the support circuits that drive the sensor and reduces the dark current without compromising charge capacity. The transparent gate results in spectral response increased ten times at 400 nm, compared to a front side illuminated standard poly silicon gate technology. The micro lenses are an integral part of each pixel and cause most of the light to pass through the transparent gate half of the pixel, further improving the spectral sensitivity.

The photoactive area is 14.85 mm x 10.26mm and is housed in a 24 pin, dual in line (DIP) package with 0.1" pin spacing.

The sensor consists of 2254 parallel (vertical) CCD shift registers each 1510 elements long. These registers act as both the photosensitive elements and as the transport circuits that allow the image to be sequentially read out of the sensor. The parallel (vertical) CCD registers transfer the image one line at a time into a single 2267 element (horizontal) CCD shift register. The horizontal register transfers the charge to a single output amplifier. The output amplifier is a two-stage source follower that converts the photo-generated charge to a voltage for each pixel.

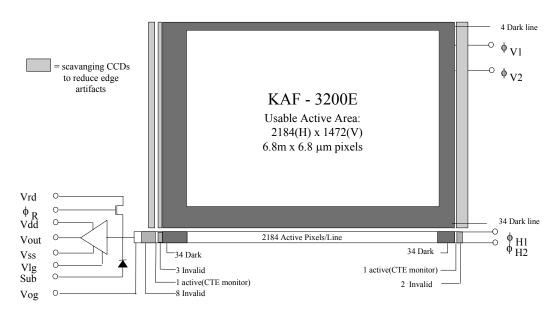


Figure 1 - Block Diagram



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## 1.3 Functional Description

## 1.3.1 Image Acquisition

An electronic representation of an image is formed when incident photons falling on the sensor plane create electron-hole pairs within the sensor. These photon-induced electrons are collected locally by the formation of potential wells at each pixel site. The number of electrons collected is linearly dependent on light level and exposure time and non-linearly dependent on wavelength. When the pixel's capacity is reached, excess electrons will leak into the adjacent pixels within the same column. This is termed blooming. During the integration period, the  $^\varphi V1$  and  $^\varphi V2$  register clocks are held at a constant (low) level. See Figure 5. - Timing Diagrams.

## 1.3.2 Charge Transport

Referring again to Figure 5 - Timing Diagrams, the integrated charge from each photo-gate is transported to the output using a two-step process. Each line (row) of charge is first transported from the vertical CCDs to the horizontal CCD register using the  $^\varphi V1$  and  $^\varphi V2$  register clocks. The horizontal CCD is presented a new line on the falling edge of  $^\varphi V1$  while  $^\varphi H2$  is held high. The horizontal CCD's then transport each line, pixel by pixel, to the output structure by alternately clocking the  $^\varphi H1$  and  $^\varphi H2$  pins in a complementary fashion. On each falling edge of  $^\varphi H1$  a new charge packet is transferred onto a floating diffusion and sensed by the output amplifier

## 1.3.1 Output Structure

Charge presented to the floating diffusion (FD) is converted into a voltage and current amplified in order to drive off-chip loads. The resulting voltage change seen at the output is linearly related to the amount of charge placed on FD. Once the signal has been sampled by the system electronics, the reset gate ( $^{\varphi}$ R) is clocked to remove the signal and FD is reset to the potential applied by VRD. More signal at the floating diffusion reduces the voltage seen at the output pin. In order to activate the output structure, an off-chip load must be added to the Vout pin of the device - see Figure 4

### 1.3.4 Dark Reference Pixels

At the beginning of each line are 34 light shielded pixels. There is also 34 full dark line at the start of every frame and 4 full dark line at the end of each frame. Under normal circumstances, these pixels do not respond to light. However, dark reference pixels in close proximity to an active pixel, (including the 2 full dark lines and one column at end of each line), can scavenge signal depending on light intensity and wavelength and therefore will not represent the true dark signal.

# 1.3.5 Transfer Efficiency Test Pixels and Dummy Pixels

At the beginning of each line and at the end of each line are extra horizontal CCD pixels. These are a combination of pixels that are not associated with any vertical CCD register and two that are associated with extra photoactive vertical CCDs. These are provided to give an accurate photosensitive signal that can be used to monitor the charge transfer efficiency in the serial (horizontal) register.

They are arranged as follows beginning with the first pixel in each line

8 dark, inactive pixels

1 photoactive

3 inactive pixels

34 dark reference pixels

2184 photoactive pixels

34 dark pixels

1 photo active pixel

2 inactive pixels



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# 1.4 Pin Description

Pin	Symbol	mbol Description		Symbol	Description
1	VOG	Output Gate	12, 13, 14	VSUB	Substrate (Ground)
2	VOUT	Video Output	15, 16, 21, 22	$\phi_{\mathbf{V}1}$	Vertical CCD Clock - Phase 1
3	VDD	Amplifier Supply	17, 18, 19, 20	φ <sub>V2</sub>	Vertical CCD Clock - Phase 2
4	VRD	Reset Drain	23	VGuard	Guard Ring
5	φR	Reset Clock	24	N/C	No Connection (open pin)
6	VSS	Amplifier Supply Return			
7	φ <sub>H1</sub>	Horizontal CCD Clock - Phase 1			
8	φ <sub>H2</sub>	Horizontal CCD Clock - Phase 2			
9, 10, 11	N/C	No connection (open pin)			

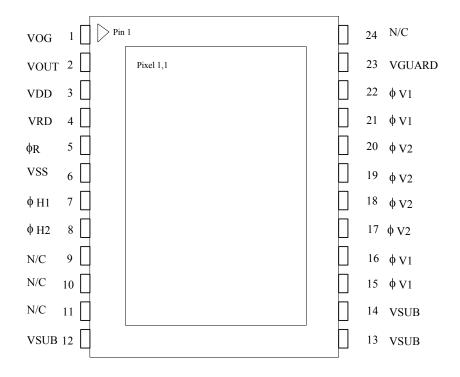


Figure 2 - Pin Assignments

#### Note

The KAF-3200E is designed to be compatible with the KAF-1602 and KAF-0401 series of Image sensors. The exception is the addition of two new Vsub connections on pins 12 and 13.



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## 2. Imaging Performance Specifications

# 2.1 Electro-Optical Characteristics

All values measured at 25°C, and nominal operating conditions. These parameters exclude defective pixels.

Description	Symbol	Min.	Nom.	Max.	Units	Notes
Saturation Signal						
Vertical CCD capacity	Nsat	50000	55000		electrons / pixel	
Horizontal CCD capacity		100000	110000	100000		
Output Node capacity		100000	110000	120000		1
Photoresponse Non-Linearity	PRNL		1	2	%	2
Photoresponse Non-Uniformity	PRNU		1	3	%	3
Dark Signal	Jdark		15	30	electrons / pixel / sec	4
			6	10	pA/cm <sup>2</sup>	25°C
Dark Signal Doubling Temperature		5	6	7	°C	
Dark Signal Non-Uniformity	DSNU		15	30	electrons / pixel / sec	5
Dynamic Range	DR	72	77		dB	6
Charge Transfer Efficiency	CTE	0.99997	0.99999			
Output Amplifier DC Offset	Vode	VRD - 2	VRD - 1	VRD	V	7
Output Amplifier Bandwidth	f <sub>-3dB</sub>		45		Mhz	8
Output Amplifier Sensitivity	Vout/Ne~	18	20		uV/e∼	
Output Amplifier output Impedance	Zout	175	200	250	Ohms	
Noise Floor	ne~		7	12	electrons	9

### **Notes:**

- For pixel binning applications, electron capacity up to 150,000 can be achieved with modified CCD inputs.
   Each sensor may have to be optimized individually for these applications. Some performance parameters may be compromised to achieve the largest signals.
- 2. Worst-case deviation from straight line fit, between 2% and 90% of Nsat.
- 3. One Sigma deviation of a 128x128 sample when CCD illuminated uniformly.
- 4. Average of all pixels with no illumination at 25°C..
- 5. Average dark signal of any of 11 x 8 blocks within the sensor. (Each block is 128 x 128 pixels)
- 6. 20log (Nsat / ne~) at nominal operating frequency and 25°C.
- 7. Video level offset with respect to ground
- 8. Last output amplifier stage only. Assumes 10pF off-chip load..
- 9. Output noise at -10°C, 1MHz operating frequency (15MHz bandwidth), and tint = 0 (excluding dark signal).



## 2.2 Quantum Efficiency (No micro lens; no cover glass)

(See Figure 3 - Spectral Response)

Wavelength	Min.	Nom.	Max.	Units	Notes
Rr (650 nm)		65		%	1, 2
Rg (550 nm)		52		%	1, 2
Rb (450 nm)		40		%	1, 2
Rb (400 nm)		32		%	1, 2

#### Notes:

- 1. The spectral response is characterized on a small number of parts.

  The expected minmum value at each wavelength is nom (0.15 \* nom)
- 2. The spectral response is characterized on a small number of parts.

  The expected maximum value at each wavelength is nom + (0.15 \* nom)

The no micro lens configuration is available with either no cover glass or with a multi side anti-reflection coated cover glass. See Figure 7 - MAR Cover Glass Transmission. The values above and in Figure 3 - Spectral Response are for the no cover glass configuration.

## 2.3 Quantum Efficiency (With micro lens; no cover glass)

(See Figure 3 - Spectral Response)

Wavelength	Min.	Nom.	Max.	Units	Notes
Rr (650 nm)		82		%	1, 2
Rg (550 nm)		75		%	1, 2
Rb (450 nm)		60		%	1, 2
Rb (400 nm)		58		%	1, 2

#### Notes:

- 1. The spectral response is characterized on a small number of parts. The expected minmum value at each wavelength is nom -(0.15 \* nom)
- 2. The spectral response is characterized on a small number of parts. The expected maximum value at each wavelength is nom + (0.15 \* nom)

The micro lens configuration is available with either no cover glass or with a multi side anti-reflection coated cover glass. See Figure 7 - MAR Cover Glass Transmission. The values above and in Figure 3 - Spectral Response are for the no cover glass configuration.



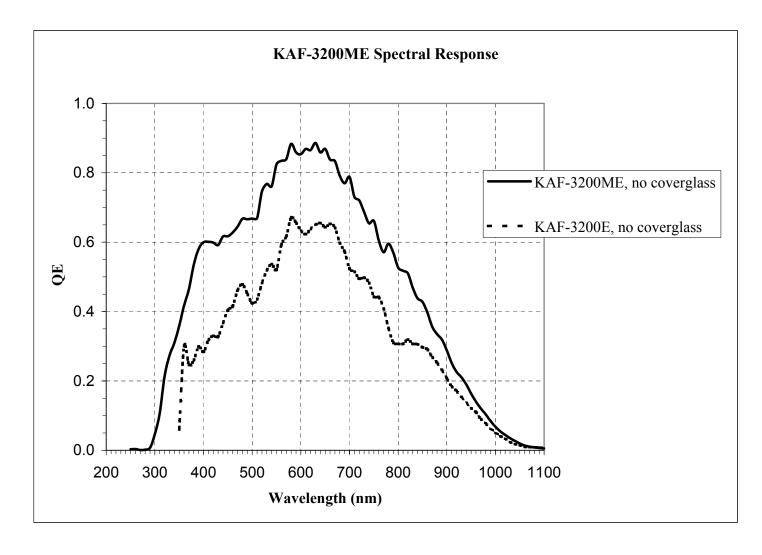


Figure 3 - Spectral Response

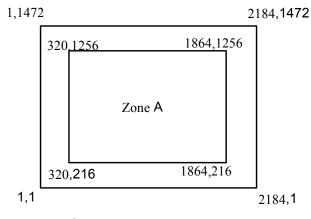


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# 2.4 Cosmetic Specification

Defect tests performed at T=25°C

Grade	e Point Defects		Cluster	Defects	Column Defects		
	Total	Zone A	Total	Zone A	Total	Zone A	
C1	<u>≤</u> 5	<u>≤</u> 2	0	0	0	0	
C2	≤10 ≤5		<u>&lt;</u> 4	<u>&lt;</u> 2	<u>0</u>	0	



Zone A = Central 1544H x 1040V Region

Point Defect DARK: A pixel which deviates by more than 6% from neighboring pixels when illuminated to 70% of saturation, OR BRIGHT: A Pixel with dark current >5000e/pixel/sec at 25°C. Cluster Defect A grouping of not more than 5 adjacent point defects Column Defect 1) A grouping of >5 contiguous point defects along a single column. 2) A column containing a pixel with dark current > 12,000e/pixel/sec (bright column) 3) A column that does not meet the minimum vertical CCD charge capacity (low charge capacity column) 4) A column which loses more than 250 e under 2Ke illumination.(trap defect)) Neighboring pixels The surrounding 128 x 128 pixels or  $\pm 64$  columns/rows. Column and cluster defects are separated by no less than two Defect Separation (2) pixels in any direction (excluding single pixel defects).



# 3. Operation

# 3.1 Absolute Maximum Ratings

Description	Symbol	Min.	Max.	Units	Notes
Diode Pin Voltages	Vdiode	0	20	V	1, 2
Gate Pin Voltages - Type 1	Vgate1	-16	16	V	1, 3
Gate Pin Voltages - Type 2	Vgate2	0	16	V	1, 4
Inter-Gate Voltages	Vg-g		16	V	5
Output Bias Current	Iout		-10	mA	6
Output Load Capacitance	Cload		15	pF	6
Storage Temperature	Т		100	°C	
Humidity	RH	5	90	%	7

#### **Notes:**

- 1. Referenced to pin Vsub.
- 2. Includes pins: VRD, Vdd, Vss, Vout.
- 3. Includes pins:  $\phi$ V1,  $\phi$ V2,  $\phi$ H1,  $\phi$ H2.
- 4. Includes pins: Vog, φR
- 5. Voltage difference between overlapping gates. Includes:  $\phi V1$  to  $\phi V2$ ,  $\phi H1$  to  $\phi H2$ ,  $\phi V2$  to  $\phi H1$ ,  $\phi H2$  to V0g.
- 6. Avoid shorting output pins to ground or any low impedance source during operation.
- 7. T=25°C. Excessive humidity will degrade MTTF.

CAUTION:	This device contains limited protection against Electrostatic Discharge (ESD) and is rated as a Class 0
	device, JESD22 Human Body, and Class A, JESD22 Machine Model.
	Devices should be handled in accordance with strict handling precautions. (See ISS Application Note
	MTD/PS-0224.)



## 3.2 DC Operating Conditions

Description	Symbol	Min.	Nom.	Max.	Units	Max DC Current (mA)	Notes
Reset Drain	VRD	11	12	12.25	V	0.01	
Output Amplifier Return	VSS	2.5	3.0	3.2	V	-0.5	
Output Amplifier Supply	VDD	14.5	15	15.25	V	Iout	
Substrate	VSUB	0	0	0	V	0.01	
Output Gate	VOG	4.75	5	5.5	V	0.01	
Guard	VGUARD	9	10	12	V	-	
Video Output Current	Iout		-5	-10	mA	-	1

#### **Notes:**

1. An output load sink must be applied to Vout to activate output amplifier - see Figure below.

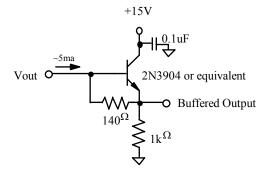


Figure 4 - Typical Output Load Diagram for Operation of up to 10 MHz.

The value of R1 depends on the desired output current according the following formula: R1 = 0.7 / Iout The optimal output current depends on the capacitance that needs to be driven by the amplifier and the bandwidth required. 5mA is recommended for capacitance of 12pF and pixel rates up to 15 MHz.



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# 3.3 AC Operating Conditions

Description	Symbol	Level	Min.	Nom.	Max.	Units	Effective Capacitance
Vertical CCD Clock - Phase 1	φV1	Low High	-10.0 0.0	-8.5 2.0	-8.5 3.0	V V	5 nF (all $\phi$ V1 pins)
Vertical CCD Clock - Phase 2	φV2	Low High	-10.0 0.0	-8.5 2.0	-8.5 3.0	V V	5 nF (all \phiV2 pins)
Horizontal CCD Clock - Phase 1	фН1	Low High	-3.5 \$\delta H1\$ \$\Low + \\ 10\$	-3.0 7.0	-2 \$\delta H1\$ \$\Low +\$ \$10\$	V V	150 pF
Horizontal CCD Clock - Phase 2	фН2	Low High	-3.5 \$\delta H1\$ \$\Low + \\ 10\$	-3.0 7.0	-2	V V	150 pF
Reset Clock	φR	Low High	3.0 10.0	4.0 11.0	4.25 11.25	V V	5pF

#### Notes:

1. All pins draw less than 10uA DC current.

## 3.4. AC Timing Conditions

Description	Symbol	Min.	Nom.	Max.	Units	Notes
фН1, фН2 Clock Frequency	$f_{H}$		10	12	MHz	1, 2, 3
Pixel Period	t <sub>e</sub>	67	100	12	ns	1, 2, 3
φH1, φH2 Setup Time	$t_{\phi  m HS}$	0.5	1		us	
φV1, φV2 Clock Pulse Width	$t_{\phi V}$	4	5		us	2
Reset Clock Pulse Width	$t_{\phi R}$	5	20		ns	4
Readout Time	$t_{readout}$	252.5	366.3		ms	5
Integration Time	$t_{int}$					6
Line Time	t <sub>line</sub>	167.2	242.6		us	7

### **Notes:**

- 1. 50% duty cycle values.
- 2. CTE may degrade above the nominal frequency.
- 3. Rise and fall times (10/90% levels) should be limited to 5-10% of clock period. Cross-over of register clocks should be between 40-60% of amplitude.
- 4. φR should be clocked continuously.
- 5.  $t_{readout} = (1510 * t_{line})$
- 6. Integration time is user specified. Longer integration times will degrade noise performance due to dark signal fixed pattern and shot noise.
- 7.  $t_{line} = (3*t_{\phi V}) + t_{\phi HS} + (2267*t_e) + t_e$



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## 3.5 Clock Timing

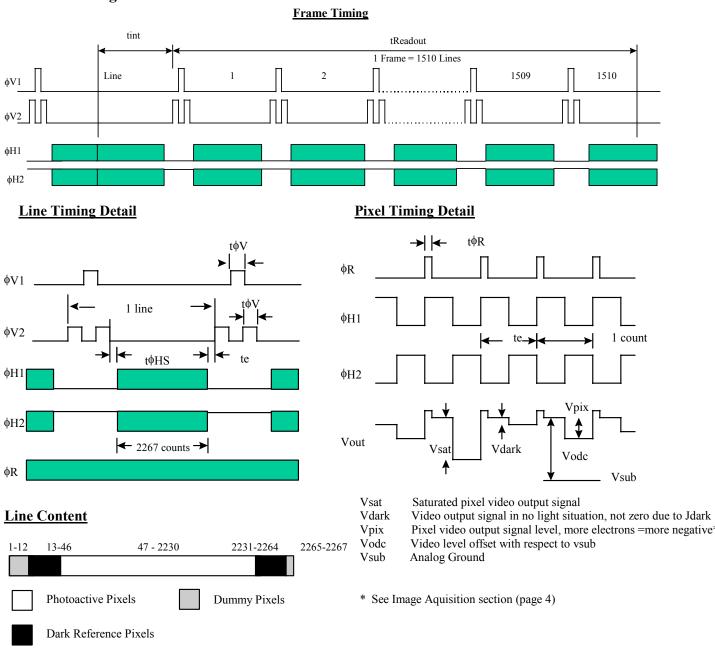


Figure 5 - Timing Diagrams

### Note:

The KAF-3200E was designed to be compatible with the KAF-1602 and KAF-0401 series of image sensors. Please note that the polarities of the two-phase clocks have been swapped on the KAF-3200E compared to the KAF-1602 and KAF-0401.



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## 4. Storage and Handling

## 4.1 Storage Conditions

Image sensors should be stored at room temperature (nominally 25°C.) in dry nitrogen. This is particularly important for image sensors with temporary cover glass.

## 4.2 Electrostatic Discharge

## **CAUTION:**

To allow for maximum performance, this device was designed with limited input protection; thus, it is sensitive to electrostatic induced damage. These devices should be installed in accordance with strict ESD handling procedures for Class 0 devices, JESD22 Human Body Model and Class A, Machine Model.

Devices should be stored in the conductive plastic, first-level packing.

For more information see Application Note MTD/PS-0224, Electrostatic Discharge Control.



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## 5. Quality Assurance and Reliability

## 5.1 Quality Strategy:

All image sensors will conform to the specifications stated in this document. This will be accomplished through a combination of statistical process control and inspection at key points of the production process. Typical specification limits are not guaranteed but provided as a design target. For further information refer to ISS Application Note MTD/PS-0292, Quality and Reliability.

## **5.2** Replacement:

All devices are warranted against failure in accordance with the terms of Terms of Sale. This does not include failure due to mechanical and electrical causes defined as the liability of the customer below.

## 5.3 Liability of the Supplier:

A reject is defined as an image sensor that does not meet all of the specifications in this document upon receipt by the customer.

## 5.4 Liability of the Customer:

Damage from mechanical (scratches or breakage), electrical (ESD), or other electrical misuse of the device beyond the stated absolute maximum ratings, which occurred after receipt of the sensor by the customer, shall be the responsibility of the customer.

## 5.5 Cleanliness:

Devices are shipped free of mobile contamination inside the package cavity. Immovable particles and scratches that are within the imager pixel area and the corresponding cover glass region directly above the pixel sites are also not allowed. The cover glass is highly susceptible to particles and other contamination. Touching the cover glass must be avoided. See ISS Application Note MTD/PS-0237, Cover Glass Cleaning for Image Sensors, for further information.

### **5.6 ESD Precautions:**

Devices are shipped in static-safe containers and should only be handled at static-safe workstations. See ISS Application Note MTD/PS-0224. Electrostatic Discharge Control, for handling recommendations.

### 5.7 Reliability:

Information concerning the quality assurance and reliability testing procedures and results are available from the Image Sensor Solutions and can be supplied upon request. For further information refer to ISS Application Note MTD/PS-0292, Quality and Reliability.

#### **5.8 Test Data Retention:**

Image sensors shall have an identifying number traceable to a test data file. Test data shall be kept for a period of 2 years after date of delivery.

### 5.9 Mechanical:

The device assembly drawing is provided as a reference. The device will conform to the published package tolerances.



# 6. Package Drawing

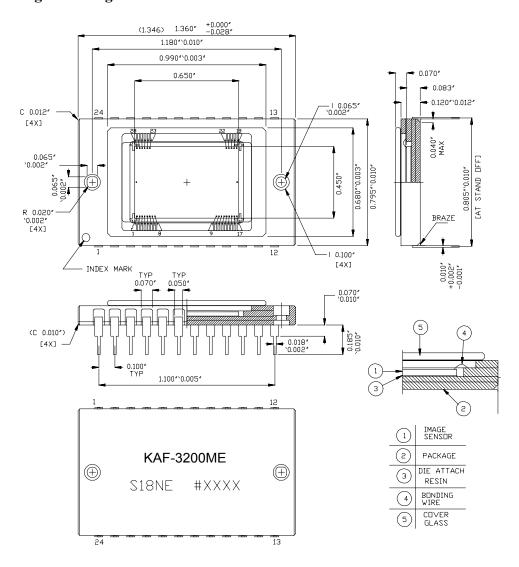


Figure 6 - Package drawing



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## 7. AR Cover Glass Transmission

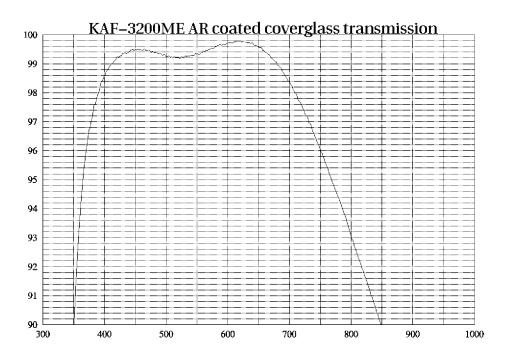


Figure 7 - MAR Cover Glass Transmission



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